

Patent Claims

1. Stretch film, comprising
 - a base (1) consisting of a film material;
 - 5 – a multitude of holes (2) that are formed in the base (1) in several rows (3) of holes extending, in essence, in parallel to each other and in a main direction;

characterized in that at least one layer of strips (4) consisting of a film material and extending in the main direction (X) is attached to the base (1)

10 between the rows (3) of holes.
2. Stretch film according to Claim 1, **characterized in that** the width of at least a part of the strips (4) extending in transverse direction in relation to the main direction (X) is dimensioned such that the strips (4) each reach up to the rows (3) of holes adjacent to said strips.
- 15 3. Stretch film according to Claim 1 or 2, **characterized in that** several layers of strips (4) are attached to the base (1) one above the other and that the strips (4) that are arranged one above the other each comprise the same width.
4. Stretch film according to one of Claims 1 through 3, **characterized in that** the strips (4) are, in essence, even, but at least without wrinkles.
- 20 5. Stretch film according to one of Claims 1 through 4, **characterized in that** the strips (4) are attached to the base (1) or the associated strip (4) carrying said strips by adhesion.
6. Stretch film according to one of Claims 1 through 5, **characterized in that** the strips (4) are applied without sealing or bonding.

7. Stretch film according to one of Claims 1 through 6, **characterized in that** the holes (2) can be made by utilizing a thermal irradiation method without touching the base (1).
8. Stretch film according to Claim 7, **characterized in that** each hole (2) is
5 surrounded by a bead having a thickness that exceeds a thickness of the base (1).
9. Stretch film according to one of Claims 1 through 8, **characterized in that** the holes (2) of neighboring rows (3) of holes are staggered in relation to the main direction (X).
- 10 10. Stretch film according to one of Claims 1 through 9, **characterized in that** the base (1) is prestretched together with the strips (4).